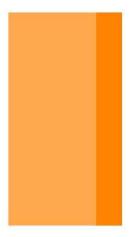


laboratory









freeze dryer







L10 5P

and accessories

Suitable for freeze drying with aggressive chemical agents and chemical laboratory use

LIO5P a bench top ... a flexible choice

Almost all laboratory freeze-drying processes can be carried out using this basic unit and the wide range of accessories available.

The LIO5P 4K incorporates a stainless steel cooled trap that can be easily accessed for cleaning and allows a large number of corrosive products to be freeze-dried in complete safety.

Moreover this unit, in combination with nXDS range pumps*, turn out to be particularly suitable for freeze drying with presence of aggressive chemical agents like solvents, acids etc., and for any heavy requirements of the chemical laboratory.

The LIO5P is available in two version, the Base Unit LIO5P-4K and the Low Temperature LIO5P-LT.



CHARACTERISTICS

- · Extremely easy to use
- Temperature condenser -55 °C (4K) or -90 °C (LT)
- · Stainless steel condenser
- Touch Screen Microprocessor with vacuum and digital temperature indication
- Additional PT100 temperature sensor for product temperature control
- RS232 as standard
- · Wide range of accessories
- Software for parameters printing on require
- Compact size
- Easy to connect to any vacuum pump suitable for freeze-drying processes

The LIO5P is a low cost unit designed primarily for freeze-drying, but it is equally suitable for use in other vacuum applications where a low temperature condenser is required. The basic unit consists of a cabinet containing the refrigerating compressor with air cooling, the stainless steel condensation chamber and the control instrumentation

Designed to be installed on laboratory benches, it has flanges for connecting accessories in a suitable position. The corrosion-resistant, stainless steel condenser is thermally insulated and acts as a trap for water vapour or other types of solvent. The large flanged access at the top allows easy inspection, cleaning and defrosting.

The front part of the unit contains:

- a drain valve for simple quick removal of condensate
- a Nw16 fitting for connection to a suitable dual-stage oil rotary vacuum pump or a scroll pump**
- Touch screen microprocessor.

Customised accessories are available for drying materials in bulk or in flasks, vials or bottles as well as for drying small biological samples.

^{**} The scroll pump has suitable to pump vapor or solvents as the nXDS does.



LIO-5P LT

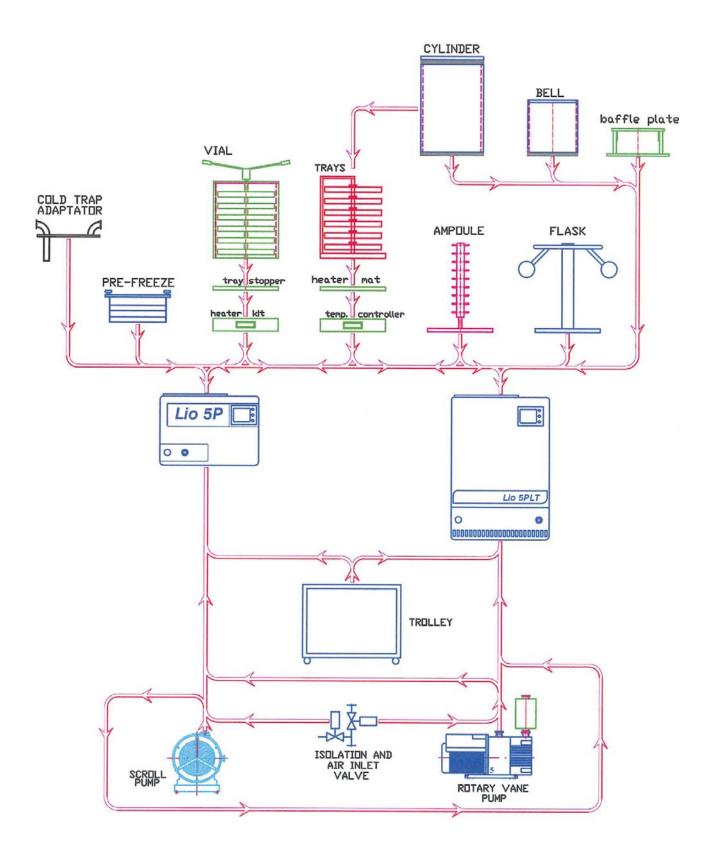
^{*} Edwards oil free patented Scroll Pump

Technical Data

General	LIO5P 4K	LIO5P LT
Dimensions (H x W x D)	330 x 470 x 640 mm	680 x 470 x 640 mm
Mass	45 Kg.	65 Kg.
Cover enclosure rating	IP22	IP22
Operating temperature range	da + 5°C a + 27°C	da + 5°C a + 27°C
Max storage temperature	+ 50°C	+ 50°C
Noise level	< 50 db(A)	< 50 db(A)
Cooling system performance		
Ice condenser capacity	4 Kg.	4 Kg.
Max ice capacity	2,4 Kg. (24 hours)	2,4 Kg. (24 hours)
Minimum condenser temperature	- 50°C ± 3°C	- 100°C ± 3°C
Condensing surface	0,15 m ²	0,15 m ²
Instrumentation		
Controls and display	Touchscreen + connection RS232	Touchscreen + connection RS232
Temperature readout with sensor	Sonde PT100 (- 70°C + 100°C)	Sonde PT100 (- 70°C + 100°C)
Vacuum gauge	Sensor Pirani (1000-10-3 mbar)	Sensor Pirani (1000-10-3 mbar)
Refrigeration system		
Compressor	1/3 HP hermetic unit	1/3 HP hermetic unit
Gas type	R404A	R404A
Compressor type	182ST605 Danfoss	182ST605 Danfoss
Gas Charge	0,6 Kg.	0,6 Kg.
Electrical data		
Power supply	220/240V, 1 ph, 50 Hz	220/240V, 1 ph, 50 Hz
Installed power	0,5 kW	1 kW
Internal / external protection rating	fuse 10A	fuse 10A
Construction materials		
Enclosure	Powder coated carbon steel sheet	Powder coated carbon steel sheet
Front/control panel	PVC	PVC
Condenser body	Aisi 304 Stainless Steel	Aisi 304 Stainless Steel
Vacuum line	PVC	PVC
Extension vacuum line pipe	Aisi 304 Stainless Steel	Aisi 304 Stainless Steel
Vacuum pump minimal performanc	e (with LIO 5P used as freeze dryer)	
Pump type	Double stage rotary vane or scroll pump	Double stage rotary vane or scroll pump
Ultimate vacuum	better than 0,01 mbar	better than 0,01 mbar
Pumping speed	Rotary pump 5/8 mc/h Scroll Pump 5/10 mc/h	Rotary pump 5/8 mc/h Scroll Pump 5/10 mc/h
Other services requested	gas ballast	gas ballast



LIO 5 P 4 K & LT ...



... Accessories

UNIT

LIO5P 4K basic unit	LIO5P0000
LIO5P LT low temperature	LIO5P0001
LIO5P Connection kit	LIO5P0005
LIO5P Isolation valve + air inlet kit	LIO5P0006
LIO5P Trolley	LIO5P0007

PUMPS

RV5 vacuum oil pump + Oil Mist Filter	LIO5P0002
RV8 vacuum oil pump + Oil Mist Filter	LIO5P0003
RV12 vacuum oil pump + Oil Mist Filter	LIO5P0004
nXDS5 dry vacuum pump	LIO5P0008
nXDS10 dry vacuum pump	LIO5P0009
nXDS15 dry vacuum pump	LIO5P0010

FLASK

Column manifold complete with 8 rubber	LIO5P1000
valve	
Rubber valve	LIO5P1001
Cone adapter	LIO5P1002
Column manifold nude	LIO5P1003
Column "L" seal	LIO5P1004

TRAYS

Acrylic cylinder with lid (Ø 300 h=430)	LIO5P3000
Tray Ø 270	LIO5P3005
Product shelves (6 max.)	LIO5P3006
Heater mat (6 max.)	LIO5P3007
Temperature controller	LIO5P3008
Flask adaptor complete with 8 valves	LIO5P3009

Bulk trays and support frame



Acrylic bell assemby (Ø 300 h=430)







Moulded tray for stoppering device

ROTARY PUMPS



SCROLL PUMPS



VIAL

Stoppering device	LIO5P2000
Trays for stoppering device (8 max.)	LIO5P2001
Heater kit	LIO5P2002
Stoppering device chamber "L" seal	LIO5P2003

AMPOULE

Ampoule devices complete	LIO5P4000
Ampoule devices "L" seal	LIO5P1004

CHAMBERS

Acrylic cylinder with lid (Ø 300 h=430)	LIO5P3000
Acrylic cylinder (Ø 300 h=430)	LIO5P3001
Acrylic bell cover (Ø 300)	LIO5P3002
Acrylic bell L seal (Ø 300)	LIO5P3003
Baffle Plate (Ø 300)	LIO5P 3004
Acrylic bell (Ø 240 h=250)	LIO5P1010
Acrylic bell seal (Ø 240)	LIO5P1012
Baffle plate (Ø 240)	LIO5P1014

MISCELLANEOUS

Cod Trap Adaptor	LIO5P0011
Product pre-freeze accessory	LIO5P0012

LIO 5P Shelf Freeze-Dryers Range

CINQUEPASCAL's LIO range shelf freeze-dryer is especially designed for very flexible and reproducible production cycles, with full operational, product and environmental safety combined with maximum reliability and an extended operational life. All CINQUEPASCAL systems are designed so as to facilitate work operations and user access.

These freeze-dryers basically consists of a drying chamber containing one, two or more product shelves with a system of cooling, achieved through a direct expansion refrigerating circuit, and heating through sinking an electrical resistance operating at a safety voltage of 24 V in the two plates, a vacuum pumping unit, a vapour condenser, a PLC control panel for regulation and safety devices. The fields in which these freeze-dryers are normally used are:

- Research the units are used for a general application. Many products are dried in a wide range of containers by
 many researchers in series of projects that are not essentially correlated. Typical customers are hospitals, Universities
 and Research Laboratories.
- Production in this case very easy handling is required to manage a single product or a small number of products in a continuous and regular manner. The main considerations are: low cost per unit of area, reliable and easy to uses. Typical users are small companies operating in the Biotechnology field.
- Pilot in this case the units are used to collect information. The information required concerns both the product (formulation) and the machine (cycle optimization, simulation of performance of industrial units for large-scale productions). Sometimes it can be used for the production of small batches for clinical trials. The products used will tend to be similar, perhaps slightly different in the formulation, and an attempt will be made to use the system for a single project. Typical users are pharmaceutical industry research and development department

The standard range consists of 4 base units in two versions: the standard with condenser down to -55° C and the low temperature version able to reach -90° C.

 Special - Cinquepascal realized customized solutions for special applications such as dehydration books, or geological specimens, however special machines on user requirements



Freeze dryer developed for the Local Environmental Agency .

It is used for studies and analysis of slices of trees in polluted soils

LIO5P 4K superlight compatible with the

"Sherpas's shoulders" climbing in Himalayas.



LIO5P 1000/2000

LIO5P 4000/8000



TECHNICAL DATA		
Power supply and consumption	1000	2000
Power Sypply	220 V	50 Hz
Installed power	2,4 KW	2,6 KW
Compressed air (for isolation valve)	(4-6	bar)
Specifications		
Total shelf area	0,1m ²	0,2 m ²
Number of shelves 1 2		
Shelf dimension mm. (LxDxW)	310x3	10x20
Shelf interdistance mm.	125	75
Shelf termoregulation range	-40°C ÷	+40°C
Condensator capacity	6 Kg	. Ice
Min. operational condenser temp.	-55	5°C
Temperature measurement range	-60°C÷	100°C
Pressure measurement range	0,001÷1	00mbar
Max. capacity of vials Ø13=620, Ø15=460, Ø20	0=255 (L	101000)
Max. capacity of vials Ø13=1240, Ø15=920, Ø	Ø20=510 (L	102000)
Max. bulk capacity: (depends on load thickness	s)	
3 <u>22</u> 3338666666666666666666666666666666666		

Materials and fluids used

Chamber	AISI304 (Uni X5 Cr Ni 1810		
Condenser	AISI304 (Uni X5 Cr Ni 1810		
Product shelf	Al (Uni 3579 P Al Cu Mg Mn)		
Shelf details	Teflon (pure PTFE)		
Chamber Door	Perspex (Polymetacrylatodimethyl)		
Chamber Door OR seal	Silicon		
Vacuum OR seal	Nitrile		
Refrigerant fluid	Freon R404		
Rotary pump oil	Oil Edwards Ultragrade 19 or 70		
PLC with 9 presetted cycles plus 1 in manual			
Dimensions and weight	1000 2000		

Overall dimensions mm. (WxHxD) 880 x 1500 x		00 x 750
Total weight	250 Kg	270 Kg
Accessories code		
Basic unit LIO 1000P	5PA	-MIN 001
Basic unit LIO 2000P	5PA	-MIN 002
LIO5P 1000 stoppering system	5PA	-MIN 011
LIO5P 2000 stoppering system	5PA	-MIN 012
Calibrated leak system	5PA	-MIN 020
Chamber / condenser isolating valve	5PA	-MIN 030
Tray for bulk	5PA	-MIN 031
Loading & transfer tray	5PA	-MIN 032
EMF10 filter assembly on pump discharge	5PA	-MIN 040
Vacuum pump additional Pirani sensor asser	mbly 5PA	-MIN 041
4 channel cycle printer	5PA	-MIN 050

Option

- Low temperature version

-	I	כ	ry	p	u	m	r
			400	25/2			8

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Power supply and consumption	4000	8000	
Power Sypply	380 V 3	Ph 50 Hz	
Installed power	3,6 KW	4,0 KW	
Compressed air (for isolation valve)	(4-6	bar)	
Specifications			
Total shelf area	0,46 m ²	0,92 m ²	
Number of shelves 1 2			
Shelf dimension mm. (LxDxW)	650x	700x20	
Shelf interdistance mm.	160	80	
Shelf termoregulation range	-40°0	C ÷ +40°C	
Condensator capacity	8 K	(g. Ice	
Min. operational condenser temp.	!	55°C	
Temperature measurement range	-60°C÷ 100°C		
Pressure measurement range	0,001-	-100mbar	

Materials and fluids used

Chamber	AISI304 (Uni X5 Cr Ni 1810)
Condenser	AISI304 (Uni X5 Cr Ni 1810)
Product shelf	Al (Uni 3579 P Al Cu Mg Mn)
Shelf details	Teflon (pure PTFE)
Chamber Door	Perspex (Polymetacrylatodimethyl
Chamber Dear OB seel	Ciliann

(LIO4000) (LIO8000)

Chamber Door OR seal Silicon
Vacuum OR seal Nitrile
Refrigerant fluid Freon R404

Max. capacity of vials Ø13=3020, Ø16=1970, Ø23=920

Max. capacity of vials Ø13=6040, Ø16=3940, Ø20=1840 Max. bulk capacity: (depends on load thickness)

Rotary pump oil Oil Edwards Ultragrade 19 or 70

PLC with 9 presetted cycles plus 1 in manual

Dimensions and weight	4000	8000
Overall dimensions mm. (WxHxD)	880 x 15	00 x 750
Total weight	370Kg	400 Kg
Accessories code		
Basic unit LIO 4000P	5PA-PNS	S 001
Basic unit LIO 8000P	5PA-PNS	S-002
LIO5P 4000 stoppering system	5PA-PNS	S 011
LIO5P 8000 stoppering system	5PA-PNS	S 012
Calibrated leak system	5PA-PNS	S 020
Chamber / condenser isolating valve	5PA-PNS	3 030
Tray for bulk	5PA-PNS	3 031
Loading & transfer tray	5PA-PNS	3 032
EMF10 filter assembly on pump discharge	5PA-MIN	040
Vacuum pump additional Pirani sensor assembly	5PA-MIN	041
4 channel cycle printer	5PA-MIN	050
Option		

- Low temperature version

- Dry pump

LIO5P Series

Unit	LIO5P 4K	LIO5P 4KLT	LIO5P 1000	LIO5P 2000	LIO5P 4000	LIO5P 8000
External Dimensions mm	470x330x630	470x600x650	880x1500x750	880x1500x750	1400x1600x1000	1400x1600x1000
Shelf Area m2			0,1	0,2	0,45	0,91
Shelf Dimensions mm			310x310	310x310	650x700	650x700
Number of shelves			1	2	1	2
Shelves temperature °C			-40 ÷ +40	-40 ÷ +40	-40 ÷ +40	-40 ÷ +40
Condensing capacity Kg	2,5	2,5	6	6	8	18
Minimum Condensing Temperature °C	-55	-95	-55	-55	-55	-55
Temperature measuring range °C	-60 ÷ +100	-120 ÷ +100	-60 ÷ +100	-60 ÷ +100	-60 ÷+100	-60 ÷ +100
Pressure Measuring range mbar	1000-10-3	1000-10-3	1000-10-3	1000-10-3	1000-10-3	1000-10-3
Power Kw	0,33	0,69	2,4	2,6	3,6	4
Voltage (+/- 10%), 50/60Hz, V	230	230	230	230	3x400	3x400
Control	PLC with To	ouch Screen	Programmable Controller and Automatic Process Control			
Procedure recording PC connection (RS232)			Printer or connection to PC			
			Low Temperature Versions Available On Request			

